

Date: Thursday, 4/12/2007 9:34:17 AM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LANYARD ASSEMBLY		
Job Number	: 31790					
Estimate Number	: 12306					
P.O. Number	: N/A			Part Number	: D269017	
This Issue	: 4/12/2007 S.O. No. : N/A			Drawing Number	: D2690 REV. B2	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: N/A Type : SMALL /MED FAB			Drawing Revision	: B2	
Previous Run	: 30717			Material	: N/A	
Written By				Due Date	: 4/18/2007 Qty: 10 Um: Each	
Checked & Approved By						
Comment	: Est: C 01.08.24 Removed Manufacturer Release Certification SM/EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	CBL460	Loop Sleeve	✓
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)	
		Loop Sleeve	
		Pick:	
	Qty Part Number	Description	Batch
	2 CBL-460	Loop Sleeve	<u>m102439</u>
2.0	CBL1240	Cable	✓
		Comment: Qty.: 1.4868 f(s)/Unit Total : 14.8680 f(s)	
		Cable	
		Pick:	
	Qty Part Number	Description	Batch
	17" CBL-1240	Cable	<u>m102439</u> <u>m107/05/07</u>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	X10
		Comment: SMALL & MEDIUM FAB RESOURCE 1	
		Assemble as per Dwg D2690	<u>m107/05/07</u>
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<u>m107/05/08(10)</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	
		Identify and Stock	
		Location: _____	<u>Opay/105/08(10)</u>

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/05/08  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: LANYARD ASSEMBLY

Job Number: 31790

Part Number: D269017

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

107/05/08

Job Completion



107/05/08

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng					

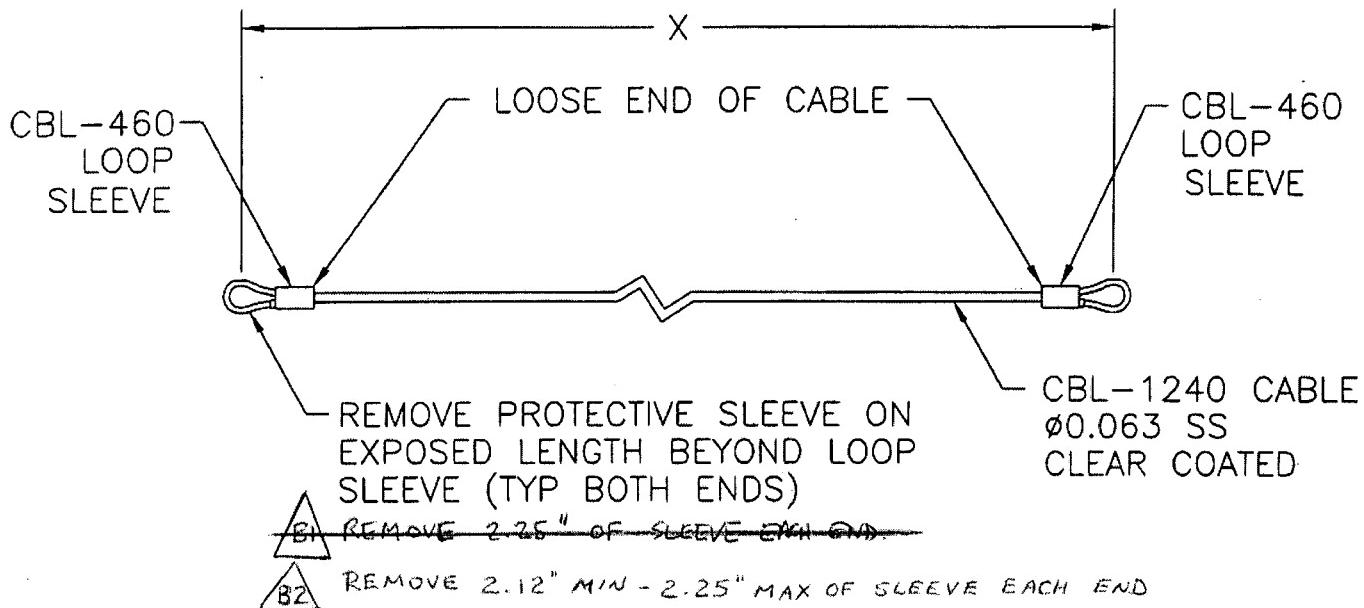
NOTE: Date & initial all entries



DESIGN <i>800</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>NO</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS

**RELEASED**  
471003 KE  
TSR 4374

A	97.07.03	NEW ISSUE
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH
B1	<del>CP</del> 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE
B2	<del>RT</del> 04.06.24	ADDED TOLERANCE



NOTE: CUT CABLE 2.50\* INCHES LONGER THAN 'X' LENGTH.  
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH  
SLEEVE AT END OF LOOSE END OF CABLE WITH  
CBL-705 CRIMPING TOOL.

\*ADDITIONAL LENGTH MAY BE NECESSARY IN  
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER  
ASSEMBLY WITH ATTACHING PARTS.

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31790

DEO's